

## LIST OF FIGURES

Figure 1.1: Mixing process of crumb rubber in bitumen .....	4
Figure 1.2: Waste plastic production from 1950 to 2015 (Million Tonnes).....	5
Figure 1.3: Utilization of various wastes in bitumen modification .....	6
Figure 1.4: Phase separation during storage of CRMB .....	7
Figure 1.5: Flow Chart of research methodology used.....	10
Figure 1.6: Thesis Layout .....	13
Figure 2.1: Bitumen-crumb rubber interaction phenomenon at elevated temperature over time <sup>45</sup> .....	20
Figure 3.1: Sol-Gel structure of bitumen (Whiteoak, 1990).....	31
Figure 3.2: Representative structure of bitumen fractions (J F Masson et al., 2001) .....	31
Figure 3.3: Typical Bitumen Production Scheme.....	33
Figure 3.4: Crumb rubber production from waste tire .....	33
Figure 3.5: Schematic representation of ambient grinding <sup>73</sup> .....	34
Figure 3.6: Schematic representation of cryogenic grinding <sup>73</sup> .....	35
Figure 3.7: Schematic diagram of penetration method.....	36
Figure 3.8: Schematic diagram of softening point test .....	37
Figure 3.9: Schematic diagram of rotational viscometer .....	38
Figure 3.10: Schematic diagram of storage stability test.....	40
Figure 3.11: Schematic diagram of DSR .....	41
Figure 3.12: Beam formation and analysis .....	42
Figure 3.13: Mould Preparation and Marshal apparatus.....	43
Figure 3.14: Bitumen Mixed Samples; a) Before Rutting; b) After Rutting .....	44
Figure 4.1: Separation value of different CRMB blends .....	54

Figure 4.2: $G^*/\sin\delta$ value of Unaged blends.....	56
Figure 4.3: $G^*/\sin\delta$ value of RTFO aged blends.....	56
Figure 4.4: Stiffness of different CRMB blends.....	57
Figure 4.5: m-value of different CRMB blends.....	58
Figure 4.6: MSCR average recovery at 64 °C .....	59
Figure 4.7: Non-recoverable creep compliance ( $J_{nr}$ ) at 64 °C .....	59
Figure 5.1: Separation value of different CRMB blends .....	66
Figure 5.2: $G^*/\sin\delta$ (kPa) value at different temperature for unaged binder .....	69
Figure 5.3: $G^*/\sin\delta$ (kPa) value at different temperature for RTFO aged binder .....	69
Figure 5.4: Stiffness of CRMB at different temperature .....	71
Figure 5.5: m-Values of CRMB at different temperature.....	71
Figure 5.6: MSCR of average percentage recovery at 64 °C .....	73
Figure 5.7: Non-recoverable creep compliance ( $J_{nr}$ ) at 64.....	73
Figure 5.8: Rut depth different CRMB blends.....	75
Figure 5.9: Rut depth of CRMB blends at different cycle.....	76
Figure 6.1: World waste plastic production 2006-1014 (Plastics Europe et al., 2015) .....	79
Figure 6.2 Disposal Fraction of waste plastic via landfill, recycling and energy recovery (Plastics Europe et al., 2015) .....	80
Figure 6.3: Preparation of PET Derivative .....	83
Figure 6.4: Chemical conversion of PET to PET Derivative.....	83
Figure 6.5: Separation value of all CRMB blends.....	87
Figure 6.6: $G^*/\sin\delta$ value of Unaged CRMB blends at different temp.....	89
Figure 6.7: $G^*/\sin\delta$ value of RTFO aged CRMB blends at different temp .....	89
Figure 6.8: Stiffness value of CRMB blends at different temp .....	91
Figure 6.9: m-value of CRMB blends at different temp .....	91
Figure 6.10: Average recovery value of CRMB blends at 0.1 and 3.2 KPa.....	92
Figure 6.11: $J_{nr}$ value of CRMB blends at 0.1 and 3.2 KPa.....	93

Figure 6.12 Rut Depth of different CRMB blends .....	95
Figure 6.13: Rut Depth of CRMB blends at different cycles .....	95

## **LIST OF TABLES**

Table 3.1: Specification for Paving Bitumen (IS 73: 2013) .....	45
Table 3.2: Specification for Crumb Rubber Modified Bitumen (IS 15462: 2004)	46
Table 4.1: Properties of neat bitumen .....	51
Table 4.2: Properties of crumb rubber .....	51
Table 4.3: Conventional properties of different CRMB blends.....	53
Table 5.1: Physical properties of modified bitumen.....	67
Table 5.2: Retained Marshall Stability of bituminous mixes .....	74
Table 6.1 Physical properties of modified bitumen .....	86
Table 6.2 Marshall Stability of CRMB blends .....	94