

Roll No: -----

**UNIVERSITY OF PETROLEUM
AND ENERGY STUDIES**



End Semester Examination – December, 2017

Program/course: B.Tech/Mechatronics

Semester –7th

Subject: Process Control Description

Max. Marks : 100

Code : MEEL431

Duration : 3Hrs

No. of page/s:2

Section A

Attempt all the questions. Each question carries 5 Marks.

1. Consider a household heating system with on-off control. Normally there is a dead band of 2°F; that is, the temperature must drop to 1°F below the set point before the heater kicks on, and it must go 1°F above the set point before the heater kicks off. Clearly the thermostat/heater has periodic behavior with periods where the heater is on, followed by periods where it is off. Discuss the effect of the dead band on this periodic behavior. Sketch the expected heater (on-off) and temperature profiles as the dead band is changed.

2. Consider a first order open loop unstable process that has the following transfer function

$$g_p(s) = k_p / (-\Gamma_u s + 1)$$

Find the range of values of parameters for a PI controller that stabilize this process.

3. Calculate the offset to a step set point change due to P-only control, for the following process;

$$g_p(s) = 1/s(2s+1)$$

4. A process has the following transfer function ;

$$g_p(s) = 2(-3s+1)/(5s+1)$$

Using a P-only controller, find the range of the controller gain that will yield a stable closed-loop system.

Section B

Attempt all the questions. Each question carries 10 Marks.

5. What are the possible problems with offset using proportional controllers.

6. Derive the expression for the direct synthesis for a first-order process.

7. Derive the expression of the controller for a first-order process with a PI controller.

8. Develop the control block diagram including a load disturbance.

OR

Explain open loop unstable systems.

Section C

Attempt all the questions. Each question carries 20 Marks.

9. Consider the following first-order process;

$$g_p(s) = 1/s(2s+1)$$

If the desired closed-loop response to a set point change is second order with the following form,

$$g_{CL}(s) = \alpha s + 1 / (\gamma s + 1)^2$$

Find the feedback controller required, where α and γ are adjustable tuning parameters. What type of controller is this. If the controller is PID form, find each of the tuning parameters.

10. Consider a first-order process with a desired closed loop response that is second order. Use the direct synthesis procedure with the following specified closed loop transfer function (which is critically damped)

$$g_{CL}(s) = 1 / (\gamma s + 1)^2$$

to derive the controller.

OR

Derive the expression for the PID controller. Explain any one method of PID tuning.