## **UPES**

## UNIVERSITY OF PETROLEUM AND ENERGY STUDIES

End Semester Examination, December 2021

Course: Gasification and Gas to Liquid Technology

Program: B. Tech APE Gas

Course Code:CHGS3008

Semester: V Time: 03 hrs. Max.Marks:100

## Instructions:1) Kindly use only black pen

2) Draw diagrams wherever necessary

	SECTION A		
	(Scan and Upload) (5Qx12M = 60Marks)		
		Marks	COs
Q 1	<ul> <li>a) The ultimate analysis of a biomass in % on a wet basis is as follows: C-69.8, H-4.6, N-1.4, O-8.5, S-2.5, Moisture-4.5, and Ash-8.7. Calculate the moisture content on dry basis, ash free basis and dry ash free basis. Also calculate the lower heating value given the gross calorific value is 7650 kcal/kg.</li> <li>b) Explain any four different technologies employed for purification of synthesis gas with their advantages and disadvantages.</li> </ul>	(4+8) 12M	CO1
Q 2	Illustrate the components in IGCC by a neat block diagram with CO <sub>2</sub> Sequestration.	12M	CO2
Q 3	India is an agricultural based economy creating waste biomass. Analyze how this waste biomass can be used for small scale gasification plants.	12M	CO3
Q 4	Outline the different processes for direct liquefaction of coal to produce liquid chemicals.	12M	CO4
Q 5	Describe the conventional methanol synthesis form biomass, the catalysts employed and the selection of reactor.	12M	CO5
	SECTION B (Scan and Upload) (20	Qx20M = 4	0Marks)
Q 1	A certain biomass has the following composition on mass basis. C-45.5%, H-6.8%, O-24.6%, N <sub>2</sub> -0.30%, S-0.10%, Moisture-18.6%, and Ash-4.1%. Determine the molecular formula. If the above biomass is gasified in a gasifier, what will be the composition of the syngas when biomass to oxygen ratio is maintained as 0.8 mass/mass and steam to biomass ratio is also maintained as 0.1 mass/mass. Assume CO:H <sub>2</sub> ratio in syngas as 2:1 vol/vol. Ignore the presence of other impurities and consider the molecular weight of the ash is 55. Also calculate the yield of H <sub>2</sub> and CO. Comment on the content of CO and H <sub>2</sub> .	20M	CO3

Q 2	Describe the two mechanisms proposed to explain the initiation and chain growth steps	<b>20M</b>	CO5
	during FTS.		
	(Or)		
	Explain the reactor development in FTS and the manufacture of DME from natural	20M	CO5
	gas.		