

Name:

Enrolment No:



UNIVERSITY OF PETROLEUM AND ENERGY STUDIES

End Semester Examination, January 2021

Programme Name: M. Tech CE + PD

Semester : I

Course Name : Chemical Reactor Engineering and Design

Time : 03 hrs

Course Code : CHPD7004

Max. Marks: 100

Nos. of page(s) : 02

Instructions: 1) Answer the questions section wise in the answer booklet. 2) Assume suitable data wherever necessary. 3) The notations used here have the usual meanings.

SECTION A (Total Marks: 6 x 5 = 30)

➤ Attempt **all** the questions.

| S. No. | | Marks | CO |
|--------|-----------------------------------------------------------------------------------|-------|-----|
| Q 1 | Write down the assumptions of a CSTR. | 5 | CO1 |
| Q 2 | Discuss about the internal effectiveness factor and overall effectiveness factor. | 5 | CO2 |
| Q 3 | How do you determine the rate limiting step in heterogeneous catalysis? | 5 | CO3 |
| Q 4 | How do you consider the molar flux term in case of equimolar counter-diffusion? | 5 | CO4 |
| Q 5 | Explain in brief about the working of a slurry reactor and its applications. | 5 | CO5 |
| Q 6 | How modeling of a bioreactor is different from a chemical reactor? | 5 | CO5 |

SECTION B (Total Marks: 5 x 10 = 50)

➤ Attempt **all** the questions.

| | | | | | | | | | | | | | | | | | | | | | |
|----------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----|---|---|-----|-----|----|----|----|----------------------------------|---|---|----|---|---|-----|-----|---|----|-----|
| Q 7 | A liquid phase reaction $A + B \rightarrow C$ follows an elementary rate law and takes place in a 1 m^3 CSTR, to which the volumetric flow rate is $0.5 \text{ m}^3/\text{min}$ and the entering concentration of A is 1 M . When the reaction takes place isothermally at 300 K with an equal molar feed of A and B, the conversion is 20% . When the reaction is carried out adiabatically, the exit temperature is 350 K and the conversion is 40% . The heat capacity of A, B and C are $25, 35$ and 60 J/mol.K , respectively. What is the rate of heat removal necessary for isothermal operation? | 10 | CO1 | | | | | | | | | | | | | | | | | | |
| Q 8 | A sample of the tracer n-hexane at 320 K was injected as a pulse to a reactor and the effluent concentration was measured as a function of time. The resulting data is shown below. <table border="1" data-bbox="272 1623 1219 1703"><tbody><tr><td>Time, min</td><td>0</td><td>2</td><td>4</td><td>6</td><td>8</td><td>10</td><td>12</td><td>14</td></tr><tr><td>Concentration (g/m^3)</td><td>0</td><td>5</td><td>10</td><td>6</td><td>3</td><td>1.5</td><td>0.6</td><td>0</td></tr></tbody></table> Calculate the mean residence time for the reactor by the RTD obtained from a pulse input at 320 K . | Time, min | 0 | 2 | 4 | 6 | 8 | 10 | 12 | 14 | Concentration (g/m^3) | 0 | 5 | 10 | 6 | 3 | 1.5 | 0.6 | 0 | 10 | CO2 |
| Time, min | 0 | 2 | 4 | 6 | 8 | 10 | 12 | 14 | | | | | | | | | | | | | |
| Concentration (g/m^3) | 0 | 5 | 10 | 6 | 3 | 1.5 | 0.6 | 0 | | | | | | | | | | | | | |
| Q 9 | Discuss the steps involved in the catalytic reaction. | 10 | CO3 | | | | | | | | | | | | | | | | | | |

| | | | |
|---------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|------------|
| Q 10 | Derive an expression for a diffusion through a film to a catalyst particle. | 10 | CO3 |
| Q 11 | Explain about the K-L model used for a bubbling fluidized bed with a neat sketch. | 10 | CO5 |
| SECTION-C (Total Marks: 1 x 20 = 20) | | | |
| Q 12 | What is a fixed bed reactor? Establish the mathematical equations in fluid and solid phases to design a fixed bed reactor along with boundary conditions. State the assumptions clearly. | 20 | CO4 |