Name:

Enrolment No:



UNIVERSITY OF PETROLEUM AND ENERGY STUDIES End Semester Examination, December 2019

SECTION-A: 20 marks

Course: A Primer on Stainless Steels
Program: B. Tech Mechanical, Mech+spl in MD, TH, PROD, MSNT
Course Code: MHEG 461

Semester: VII Time 03 hrs. Max. Marks: 100

Instructions:

S. No.		Marks	CO
Q 1	List four major types of Stainless Steels and discuss how are they designated numerically.	4	CO1
Q 2	List the major residuals in steel and mention their bad effects.	4	CO1
Q 3	Elaborate the difference between 304 and 304L grades of Stainless Steel. Identify the grade you would prefer to use.	4	C01
Q 4	Mention 2 major advantages of using 200 series of Stainless Steel.	4	CO3
Q 5	Discuss why a minimum of 10.5 % Cr is necessary in Stainless Steels.	4	C01
	SECTION-B: 40 marks		
Q 6	Clearly explain the meaning of term 'Quality of Steel.' Mention the major attributes of steel quality.	10	CO2
Q 7	Is it possible to get the final chemistry of stainless steel in Electric Arc Furnace? Explain how the different residuals are controlled during steelmaking process.	10	CO2
Q 8	 Explain what is meant by the following finishes of Stainless Steel. 2B , 2D , 2R , 2J Among these finishes, identify the one that exhibits the highest corrosion resistance, and also elaborate the reason for it's highest corrosion resistance. 	10	CO2
Q 9	Clearly state the necessity for cold rolling, annealing and pickling of stainless steel.	10	CO2

	SECTION-C: 40 marks		
Q 10	 Clearly explain the role of Nickel equivalent and Chromium equivalent in stainless steel. Mention the importance of the ratio of these two equivalents. Discuss the importance of this ratio in controlling the ferrite and austenite phase. Evaluate this ratio for the following grades: 409, 430, 304, 316, 310. 	20	CO3
Q 11	List the major types of corrosion observed in Stainless Steel. Define PREN, and discuss how PREN is calculated. Discuss the significance of PREN value for a grade of Stainless Steel.		CO2
	List the major factors influencing pitting and crevice corrosion, and elaborate their effects. OR	20	
Q 12	 List the major advantages of Duplex Stainless Steel. Mention the roles of different alloying elements and phases in Duplex stainless steels. Specifically mention the types of Lean, Normal and Super Duplex; and discuss their applications. 		