

**End Semester Examination, December 2017**

<b>Program</b> :	<b>M.Tech. – Energy System &amp; REE</b>	<b>Semester</b> :	<b>I</b>
<b>Course Name</b> :	<b>Waste Heat Recovery &amp; Cogen</b>	<b>Max. Marks</b> :	<b>100</b>
<b>Course Code</b> :	<b>EPEC 7004</b>	<b>Duration</b> :	<b>3Hrs</b>
<b>No. of page/s</b> :	<b>2</b>		

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**Section-A (4 x 5 = 20)**

All questions are compulsory. The assigned marks are indicated against each question.

1. Write the criteria for designing a waste heat recovery device. (5)
2. Write a note for low grade waste heat recovery. (5)
3. What is the difference between Thermal power plant turbine & Cogen turbine? (5)
4. What should be main criteria for deciding about type of Cogen plant? (5)

**Section-B (4 x 10 = 40)**

5. Describe the “Radiation / Convective Hybrid recuperator” and “Plate heat exchanger”. (10)
6. Explain Combined cycle and its T-S diagram (10)
7. Draw the schematic flow diagram of “Detailed Energy Audit Methodology”. (10)
8. A shell and tube exchanger of following configuration is considered being used for oil cooler with oil at the shell side and cooling water at the tube side. (10)

**Tube Side** : 460 Nos x 25.4mmOD x 2.11mm thick x 7211mm long, Pitch – 31.75mm 30° triangular, 2 Pass

**Shell Side** : 787 mm ID, Baffle space – 787 mm, 1 Pass

The monitored parameters are as below:

Parameters	Units	Inlet	Outlet
Hot fluid flow, W	kg/h	719800	719800
Cold fluid flow, w	kg/h	881150	881150
Hot fluid Temp, T	°C	145	102
Cold fluid Temp, t	°C	25.5	49
Hot fluid Pressure, P	bar g	4.1	2.8
Cold fluid Pressure, p	bar g	6.2	5.1

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Calculate the Capacity Ratio & Effectiveness of heat exchanger

**Section-C (2 x 20 = 40)**

9. Explain the classifications of various Cogen Systems (20)
10. A Gas Turbine Based Co-generation system is having following parameters (20)

Capacity of gas turbine generator	:	4000 kW	Plant
operating hours per annum	:	8000 hrs.	Plant load
factor	:	90 %	
Heat rate as per standard given by gas.trubine supplier:		3049.77 kCal / kWh	
Waste heat boiler parameters – unfired steam output:		10 TPH	
Steam temperature	:	200 °C	
Steam pressure	:	8.5 kg /cm <sup>2</sup> .	
Steam enthalpy	:	676.44 kCal / Kg.	
Fuel used	:	Natural gas	Calorific value –
LCV	:	9500 Kcal/ sm <sup>3</sup>	
Price of gas	:	Rs 3000 /1000 sm <sup>3</sup>	
Capital investment for total co-generation plant	:	Rs. 1300 Lakhs	

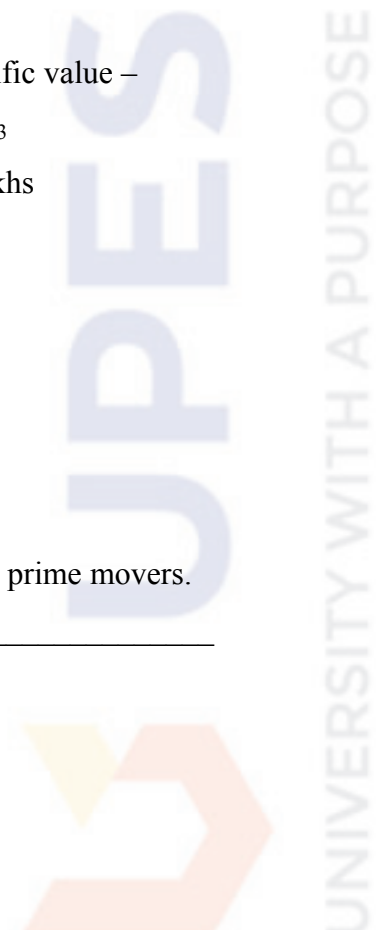
Calculate the Following:

- Power Generation,
- Heat input to generate above units
- Natural gas quantity required per annum
- Cost of fuel per annum

**OR**

Make a comparison of typical performance parameters of various cogen prime movers.

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Program :	M.Tech. – Energy System	Semester :	III
Course Name :	Energy Management & Audit	Max. Marks :	100
Course Code :	MNEG 831	Duration :	3Hrs
No. of page/s :	1		

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## Section-A (4 x 5 = 20)

All questions are compulsory. The assigned marks are indicated against each question.

1. What are the options for waste heat recovery from glass & metal furnaces? (5)
2. Write a note about “Thermo compressor”. (5)
3. Describe the significance of “Heat to Power Ratio” in Cogen (5)
4. Why and where Cogen is required? (5)

## Section-B (4 x 10 = 40)

5. Describe the various recuperators and their application. (10)
6. What factors affect the “Effectiveness of Heat exchanger”? (10)
7. Explain schematic diagram and T-S diagram of a Cogen Cycle (10)
8. Explain the significance of LMTD in a heat exchanger. (10)

## Section-C (2 x 20 = 40)

1. What are the advantages & Disadvantages (Relative Merits) of various Cogen Systems? (20)
2. A Gas Turbine Based Co-generation system is having following parameters (20)

Capacity of gas turbine generator	:	4000 kW	Plant
operating hours per annum	:	8000 hrs.	Plant load
factor	:	90 %	
Heat rate as per standard given by gas turbine supplier:		3049.77 kCal / kWh	
Waste heat boiler parameters – unfired steam output:		10 TPH	
Steam temperature	:	200 °C	
Steam pressure	:	8.5 kg /cm <sup>2</sup> .	
Steam enthalpy	:	676.44 kCal / Kg.	

Fuel used	:	Natural gas Calorific value –
LCV	:	9500 Kcal/ sm <sup>3</sup>
Price of gas	:	Rs 3000 /1000 sm <sup>3</sup>
Capital investment for total co-generation plant	:	Rs. 1300 Lakhs

Calculate the Following:

- a). Natural gas quantity required per annum
- b). Cost of fuel per annum
- c). Overall cost of power from cogeneration Plant
- d). Cost of power

**OR**

What are the Best practices recommended for a Cogen system?

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