

# UNIVERSITY OF PETROLEUM AND ENERGY STUDIES

	End Semester Examination, December 2017		
Program:	B.Tech PSE	Semester	: V
Subject (Course):	Steam Generator, its Auxiliaries & BOP	Max. Marks	: 100
Course Code :	PSEG 310	Duration	: 3 Hrs
No. of page/s:	2		

#### SECTION A (5Q x 4= 20 Marks, Attempt All)

Q1. [CO1] List out the advantages of using 'Pulverized Coal' in Boiler furnace. Explain along with figure any two types of Coal Pulverizers used fin a Thermal Power Plants.

Q2. [CO2] A steam power plant uses coal 5000 Kg/ Hr. The heat conversion efficiency is 30% and the calorific value of coal is 7000 Kcal/ Kg. Calculate the electric energy produced per day. (Note: 1 KWh = 860 Kcal)

Q3. [CO1, 3, 4] Explain the importance of 'Gravity Take-up Unit' in a Coal Conveyor.

Q4. [CO1] Explain the following terms (w.r.t Water Treatment Plant in Thermal Power Plants):

- a. De-gasifier
- b. SBA
- c. SAC
- d. ACF

Q5. [CO2] State the differences between LDO & HFO when used as Boiler Start-up fuel.

#### SECTION B (4Q x 10= 40 Marks, Attempt All)

Q6. [CO1, 3] Explain with the help of Single Line Diagram (SLD), the total arrangement of the 'Internal Coal Handling Plant' for 2 x 600 MW Thermal Power Plant using bituminous coal.

Q7. [CO1] Explain in detail the major advantages & disadvantages of "High Concentration Slurry Disposal System (HCSD)" over "Lean Slurry Ash Disposal System?"

Q8. [CO1, 2] With the help of an appropriate flow scheme, explain the 'Water Treatment Plant' for a Coal based Thermal Power Plant having a raw water storage reservoir.

Q9. [CO3, 4] With the help of the Rankine Cycle, explain how a super-critical boiler improves the efficiency of the system when compared with a subcritical boiler.

## SECTION C (2Q x 20 = 40 Marks, Attempt All)

Q10. [CO1, 4]With reference to Boiler Bottom Ash Evacuation system, explain (with the help of SLD) the difference between the following:

- a. Bottom Ash Evacuation using 'Scrapper Chain Conveying' system
- b. Bottom Ash Evacuation using 'Jet Pump Evacuation' system

Q11. [CO2] During meeting with the customer, the following plant data were provided:

- Fuel used = Anthracite variety of Indian coal of high Calorific Value
   Power Plant location = Pit Head (near to Coal mine)
- Raw water availability = Limited
- Ash Pond area = 15 Km from plant
  - area = 15 Km from p
- Power evacuation point = Towards North of the Power Plant site
- Plant site ambient cond. = Warm & humid with high relative humidity
- Wind direction = North to South

Discuss the consideration required for making plant layout for a 2x600 MW Thermal power plant with reference to the following:

- a) Indicate the Main Plant Block (Transformer Yard, TG-Building, Boiler, ESP & Chimney)
- b) Coal Handling System (both Ext. CHP & Int. CHP) & size of the Coal Stock Pile storage area (in days) & its location
- c) Size of the Raw Water reservoir within the plant
- d) Type of Condenser Cooling Water (CW) system (Open type or closed type)
- e) Type of Ash evacuation system & Ash Pond size along with location

Roll No: -----



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### SECTION A (5Q x 4= 20 Marks, Attempt All)

Q1. [CO1]State the advantages of Super-critical Boiler over sub-critical Boiler.

Q2. [CO2] Explain the principle function of De-superheater/ Attemperator used in a Boiler along with flow scheme.

Q3. [CO1, 2, 3] The daily output of a steam power station is 18 x 10<sup>5</sup> KWh. If the coal consumption is 700 Tons/ Day, calculate the thermal efficiency of power station. (Note: 1 KWh = 860 Kcal)

Q4. [CO1] Explain with appropriate figure the schema of Fuel Oil Handling plant for HFO from Main Oil Storage Tank to Boiler.

Q5. [CO2]Explain the following terms w.r.t Steam Generator (Boiler) operation:

- 1. Rotary Soot Blower
- 2. Retractable Soot Blower

SECTION B (4Q x 10= 40 Marks, Attempt All)

Q6. [CO1, 3] Explain with Single Line Diagram (SLD) the arrangement of the "External CHP (Coal Handling Plant)" of a 2 x 500 MW Thermal Power Plant using imported coal along with the major equipment that is applicable.

Q7. [CO1] With the help of appropriate figure, explain the difference 'Single Acting' & 'Double Acting" Air Compressor along with advantages/ disadvantages w.r.t

- a. Mechanical Efficiency
- b. Floor Area Space requirement
- c. Electrical Auxiliary Power consumption

Q8. [CO1, 2] State the benefits of disposal of Boiler Fly Ash in dry form. Enumerate five major utilization of Boiler Fly Ash when disposed in dry form.

Q9. [CO3, 4] Explain with appropriate figure the difference between

- 1. Gravimetric Coal Feeder
- 2. Volumetric Coal Feeder

#### SECTION C (2Q x 20 = 40 Marks, Attempt All)

Q10. [CO1, 4] Using the Single Line Diagram (SLD), explain the techniques used for **"Boiler Fly Ash disposal"** along with all the major equipment used in

1) Lean Phase (Vacuum) Fly Ash Evacuation system

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2) Dense Phase Fly Ash Evacuation system

Q11. [CO2] During meeting with the customer, the following plant data were provided:

- Fuel used = Bituminous variety of Indian with high Calorific Value
- Power Plant location
- Load Centric
- Available raw water source =
- Unlimited
- Ash Pond area = 4 Km from plant
  Power evacuation point = Towards South or
- Power evacuation point = Towards South of the Power Plant site
   Plant site ambient condition = Cold & Dry with Low relative humidity
- Wind direction = South to North

Discuss the consideration required for making plant layout for a 2x600 MW Thermal power plant with reference to the following:

- f) Indicate the Main Plant Block (Transformer Yard, TG-Building, Boiler, ESP & Chimney)
- g) Coal Handling System (both Ext. CHP & Int. CHP) & size of the Coal Stock Pile storage area (in days) & its location
- h) Size of the Raw Water reservoir within the plant
- i) Type of Condenser Cooling Water (CW) system (Open type or closed type)
- j) Type of Ash evacuation system & Ash Pond size along with location